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to the input circuits (S33/S34 and S44/S43). The link Y1/Y2 configures the unit for the automatic start. If a feedback contact is to be monitored, it must be connected between Y1/Y2 instead of the link.

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point wiring is still
the most common
wiring method
used in safety

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today. One cable from each device results in large wire bundles running through the system. Due to the sheer volume of wires, installation time is considerable and troubleshooting is complex.

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i flat cable is an
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component of the
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concept, in which
all components are
connected via two

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poles by means of
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elements (safety switch contacts) must be connected to the input circuits (S33/S34 and S44/S43). The link Y1/Y2 configures the unit for the automatic start. If a feedback contact is to be monitored, it must be connected between Y1/Y2 instead of the link.

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The outputs are activated after closing the contacts of the safety switch.

Connection examples for wiring the safety relay G1501S - ifm
They perform monitoring tasks in safety applications in combination with

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different non-contact guards. They are capable of evaluating signals from safety light grids, safety light curtains, position sensors with and without cross-fault monitoring, electronic safety sensors or mechanical safety

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evaluation relays, AS-i Safety at Work, PROFIsafe, Interbus Safety bus systems or safe PLCs and logic modules is equally simple. For the unit family with dynamic pulse detection (Gx50xS) the corresponding software modules are required. The

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fail-safe sensors
with 2 x PNP output
(Gx70xS; Gx71xS)
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